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### **Resistant to Water Washout**

## **Description**

Terragrout CB is an unsanded, cement-based expanding grout containing silica fume (microsilica) and other carefully selected additives. TerraGrout CB gains strength quickly and resists water washout, making it ideal for anchoring tendons, cables and bolts into soil or rock media.

# **Advantages**

- High early strength: Terragrout CB has superior early strength gain compared to Type 30 grouts, allowing early tensioning of anchors. It has comparable strength gain to high alumina grouts, but does not experience strength regression.
- Resistance to water washout: Terragrout CB has excellent cohesive properties. It resists washout or dilution by water and thus can be used in wet ground conditions and still retain its excellent physical properties.
- Reduced Grout Takes: Terragrout CB has thixotropic properties. It tends to gel after placement or pumping. This gelling action prevents the loss of grout in porous or fractured geology.
- Cold weather Performance: When cold weather grouting standards are followed, Terragrout CB can achieve excellent physical properties in temperatures down to 5°C (41°F).

#### Uses

Terragrout CB can be used for most grouted anchor requirements, including:

- Earth tie-backs for excavation and slope stabilization
- Rock bolts or soil anchors in tunnel support systems
- Cable bolting
- Oil or rock tendons used for anchoring tiles or foundation structures
- Infill of pipe piles

Grouts





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### **Procedures**

 Mix Terragrout CB to the consistency required for placement. Terragrout CB's thixotropic properties make the grout appear thick and cohesive when in fact it is quite pumpable.

Consistency Recommended Max Water:

Per 30 kg (66 lb)

Pumpable: 8.2 litres (2.1 US gal) Flowable: 9.3 litres (2.5 US gal)

Over-watering will result in compessive strengths and inferior physical properties.

- Introduce potable water into a high shear mixer and then add Terragrout CB while operating at medium speed.
- Mix at high speed for a minimum of five minutes. Ten minutes in mortar style mixers.

### Limitations

Adhering to recommended water additions is very important. Exceeding the maximum recommended water content per sack will result in inferior physical properties.

## **Packaging**

Terragrout CB is packed in 30 kg (66 lb) polyethylene-lined bags. All Terragrout CB packaged materials can be custom packaged to meet specific project requirements.

# **Safety Precautions**

Terragrout CB contains Portland cement and carefully selected additives. Normal safety wear such as dust mask and rubber gloves used to handle conventional cement based products should be worn. Material Safety Data Sheets (MSDS) are available on request.





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### **Technical Data**

The data outlined below is representative of typical values achievable under controlled laboratory conditions. Results obtained in the field may vary from those stated.

## **Typical Properties at Flowable Consistency**

(Corps of Engineers CRD-C821 and ASTM Standard C1107 test procedures)

**FLOW** 22 seconds

### **EXPANSION, 5 VOLUME:**

At 3 and 14 days Not greater than at 28 days At 28 days 0.4 maximum (0.24 Typical)

**SETTING TIME:** 15 hours at 20 degrees C

### COMPRESSIVE STRENGTH: Mpa (lb/in²)

At 24 hours 13.8 (2000) At 48 hours 29.5 (4280) At 7 days 45.7 (6630) At 28 days 58.9 (8540)

# APPROXIMATE YIELD:

### At FLOWABLE CONSISTENCY

Bags per m<sup>3</sup> 55 Bags per yd<sup>3</sup> 42 Liters/bag 18.4 Ft<sup>3</sup>/bag 0.65

Grouts